



652 Oliver Street
Williamsport, PA. 17701 U.S.A.

Telephone +1 (800) 258-3279 U.S. and Canada (Toll Free)
Telephone +1 (570) 323-6181 (Direct)
Facsimile +1 (570) 327-7101
Email Technicalsupport@lycoming.com

www.lycoming.com

SERVICE INSTRUCTION

DATE: August 15, 2017

Service Instruction No. 1009BB
(Supersedes Service Instruction No. 1009BA)
Engineering Aspects are
FAA Approved

SUBJECT: Time Between Overhaul (TBO) Schedules

MODELS AFFECTED: Lycoming Engine Models Defined Herein

REASON FOR REVISION: Added references to NOTE 16 where applicable in Tables 1 and 2; added IO-360-P engines to Table 1; corrected AD references on page 2 from AD 2012-19-09 to AD 2012-19-01; clarified paragraph on page 2

NOTICE: Incomplete review of all the information in this document can cause errors. Read the entire Service Instruction to make sure you have a complete understanding of the requirements.

This Service Instruction identifies the Calendar Time Period in years and the Operating Hour Time Period in hours of engine operation for the Time Between Overhaul (TBO) for certified Lycoming engine models operated and maintained in compliance with all applicable Lycoming Technical Publications and FAA Airworthiness Directives.

The TBOs stated in this Service Instruction do not apply to engines that:

- a. Do not conform to the original engine model type certificate configuration;
- b. Have been assembled, repaired, or overhauled with FAA-PMA parts, where the FAA-PMA parts have not been approved for use by Lycoming (contact Lycoming for information regarding FAA-PMA parts approved for use by Lycoming);
- c. Have been maintained or overhauled using methods other than Lycoming approved procedures; or
- d. Have been operated outside Lycoming’s published specifications.

⚠ CAUTION: REPAIR OR MODIFICATION OF ENGINES USING PARTS OR PROCEDURES NOT APPROVED BY LYCOMING CAN DAMAGE OR AFFECT THE DURABILITY, SAFETY, AND RELIABILITY OF THE ENGINE. AS A RESULT, SERVICE LIFE CANNOT BE PREDICTED FOR ENGINES THAT HAVE UNDERGONE UNAPPROVED REPAIR OR MODIFICATION.

Engine accessories and propellers can require overhaul prior to engine overhaul. TBO extensions authorized by this Service Instruction do not alter any engine accessory or propeller manufacturer’s recommended overhaul schedule. Overhaul accessories and propellers in accordance with the appropriate manufacturer’s recommendation.

The information in this revision of Service Instruction No. SI-1009 is approved by the FAA as an Alternative Method of Compliance (AMOC) for AD-2012-19-01, paragraphs (f)(1)(i) and (f)(2)(i).

This Service Instruction is based on the engine being active in a 30 day period. If it is known that an engine is to remain inactive for 30 or more days, refer to the latest revision of Service Letter L180.



| ISSUED | | | REVISED | | | PAGE NO. | REVISION |
|--------|-----|------|---------|-----|------|----------|----------|
| MO | DAY | YEAR | MO | DAY | YEAR | | |
| 05 | 27 | 60 | 08 | 15 | 17 | 1 of 8 | BB |

CALENDAR TIME PERIOD TBO

All engine models are to be overhauled within twelve (12) calendar years of the date they first entered service or of last overhaul. This calendar year time period TBO is to mitigate engine deterioration that occurs with age, including corrosion of metallic components and degradation of non-metallic components such as gaskets, seals, flexible hoses and fuel pump diaphragms.

CAUTION: CALENDAR YEAR TBO IS BASED ON ACCELERATED TESTING AND OVERALL FLEET SERVICE DATA. LOCAL CLIMATE CONDITIONS, STORAGE CONDITIONS, FREQUENT EXTENDED PERIODS OF INACTIVITY, PRESERVATION TECHNIQUES USED DURING INACTIVE PERIODS, AND FREQUENCY OF OIL CHANGES CAN AFFECT CORROSION OF METALS AND DEGRADATION OF NON-METALS.

For FAA Part 91 or EASA Part NCO (non-commercial) operations, only an appropriated rated and qualified maintenance person (or international equivalent) can allow the twelve (12) calendar year TBO to be exceeded after thoroughly examining the engine for corrosion and degradation in accordance with 14 CFR 43 Appendix D (or international equivalent) and determining that the engine remains in an airworthy condition. This inspection is to be repeated annually or as necessary to ensure continued airworthiness. The twelve (12) calendar year TBO must not be exceeded if the engine is affected by AD 2012-19-01 and not in compliance with AD 2012-19-01.

WARNING: OPERATION OF AN ENGINE IN A NON-AIRWORTHY CONDITION COULD RESULT IN LOSS OF LIFE, SERIOUS INJURY, AND DAMAGE TO PROPERTY. ENGINES ARE NOT TO BE OPERATED BEYOND 12 YEARS UNLESS CERTIFIED AS AIRWORTHY BY APPROPRIATE MAINTENANCE PERSONNEL. ENGINES THAT FAIL TO OPERATE WITHIN LYCOMING'S PUBLISHED OPERATING SPECIFICATIONS OR THAT SHOW ANY EVIDENCE OF CORROSION, WEAR, DAMAGE, OR OTHER CONDITION AFFECTING AIRWORTHINESS MUST BE IMMEDIATELY REMOVED FROM SERVICE AND OVERHAULED PER LYCOMING TECHNICAL PUBLICATIONS.

OPERATING HOUR TIME PERIOD TBO

Operating Hour TBOs for fixed wing aircraft are in Table 1 and for rotary wing aircraft are in Table 2. These TBOs are to mitigate engine deterioration that occurs during normal operation such as wear and high cycle fatigue of metallic components.

CAUTION: OPERATING HOUR TBOS ARE BASED ON ACCELERATED TESTING AND OVERALL FLEET SERVICE DATA. BECAUSE OF VARIATIONS IN THE MANNER IN WHICH ENGINES ARE OPERATED AND MAINTAINED, LYCOMING CANNOT GIVE ASSURANCE THAT ANY INDIVIDUAL OPERATOR WILL ACHIEVE THE OPERATING HOUR TBOS IDENTIFIED HEREIN.

NOTICE: The TBOs for engines used in crop dusting or other chemical application is a maximum of 1500 hours, or the time referenced in Tables 1 and 2, whichever is lower.

Tables 1 and 2 have references to the NOTES at the end of this Service Instruction with specific information regarding the engine overhaul intervals.

| ISSUED | | | REVISED | | | PAGE NO. | REVISION | S.I. 1009 |
|--------|-----|------|---------|-----|------|----------|----------|-----------|
| MO | DAY | YEAR | MO | DAY | YEAR | 2 of 8 | BB | |
| 05 | 27 | 60 | 08 | 15 | 17 | | | |

Table 1
Fixed Wing Aircraft
Operating Hour Time Between Overhaul Periods

| Engine Models/Series | See Note | Hours |
|---------------------------------------|-------------------|-------|
| O-235 (except -F, -G, -J) | 12 | 2400 |
| O-235-F, -G, -J | 13 | 2000 |
| O-290-D | ----- | 2000 |
| O-290-D2 | ----- | 1500 |
| O-320 (except O-320-H) | 1,10,11,15,16 | 2000 |
| O-320-H | 11 | 2000 |
| IO-320-A, -E | 1,10,11,15,16 | 2000 |
| IO-320-B, -D, -F | 4,6,10,11,15,16 | 2000 |
| IO-320-C | 2,4,10,11 | 1800 |
| AIO-320 (160 HP) | 6 | 1600 |
| AEIO-320 | 6 | 1600 |
| O-340 | 1 | 2000 |
| O-360 (except O-360-E) | 1,4,10,11,15,16 | 2000 |
| O-360-E | 4,11 | 2000 |
| IO-360-L2A | 11,15,16 | 2000 |
| IO-360-A, -C, -D, -J (200 HP) | 4,5,6,10,11,15,16 | 2000 |
| IO-360-B, -E, -F, -M, -N, -P (180 HP) | 1,4,10,11,15,16 | 2000 |
| TO-360-C, -F; TIO-360-C | 3,11 | 1800 |
| TO-360-E (180 HP) | 3,4,11 | 1800 |
| AIO-360 (200 HP) | 6 | 1400 |
| TIO-360-A | 3,11 | 1200 |
| AEIO-360 (180 HP) | 6 | 1600 |
| AEIO-360 (200 HP) | 6 | 1400 |
| IO-390-A, -C | 11,15,16 | 2000 |
| AEIO-390-A | 6 | 1400 |
| O-435; GO-435 | ----- | 1200 |
| GO, GSO-480; IGSO-480 | 1 | 1400 |
| O-540-A, -B, -E4A5 | 1,10,15 | 2000 |
| O-540-E4B5, -E4C5 | 1,11,15,16 | 2000 |
| O-540-G, -H, -J | 10,11,15,16 | 2000 |
| O-540-L3C5D | 2,11 | 2000 |
| IO-540-A, -B (290 HP) | 1,10,11 | 1400 |
| IO-540-AG1A5 | ----- | 1800 |
| IO-540-C | 1,10,11,15,16 | 2000 |
| IO-540-D | 1,10,15 | 2000 |

| ISSUED | | | REVISED | | | PAGE NO. | REVISION | S.I. 1009 |
|--------|-----|------|---------|-----|------|----------|----------|-----------|
| MO | DAY | YEAR | MO | DAY | YEAR | | | |
| 05 | 27 | 60 | 08 | 15 | 17 | 3 of 8 | BB | |

**Table 1 (Cont.)
Fixed Wing Aircraft
Operating Hour Time Between Overhaul Periods**

| Engine Models/Series | See Note | Hours |
|--|-------------|-------|
| IO-540-E, -G, -P | 1,10,11 | 1600 |
| IO-540-S, -AA | 2,10 | 1800 |
| IO-540-J, -R | 2,10 | 1800 |
| IO-540-J4A5 | 10 | 2000 |
| IO-540-AB1A5, -AC1A5, -AF1A5 | 11,15,16 | 2000 |
| IO-540-K, -L, -M, -N, -T, -V, -W | 10,11,15,16 | 2000 |
| AEIO-540 | 6 | 1400 |
| IGO & IGSO-540 | ----- | 1200 |
| TIO-540-V, -W, -AE | 3,4,11 | 2000 |
| TIO-540-C, -AA, -AB, -AF, -AG, -AH, -AJ, -AK | 3,4,7,11 | 2000 |
| TIO-540-A, -F, -J, -N, -R, -S, -U | 3,4,11,14 | 1800 |
| TIO-541-A (320 HP) | 3 | 1300 |
| TIO-541-E (380 HP) | 3,9 | 1600 |
| TIGO-541 (425 HP) | 3 | 1200 |
| IO-580-B1A | 11,15,16 | 2000 |
| AEIO-580-B1A | 6 | 1400 |
| IO-720 | 11 | 1800 |

**Table 2
Rotary Wing Aircraft
Operating Hour Time Between Overhaul Periods**

| Engine Models/Series | See Note | Hours |
|--|----------|-------|
| O-320-A2C, -B2C | 11,15,16 | 2000 |
| HO-360-C1A | 11 | 2000 |
| O-360-C2B, -C2D; HO-360 (except -C1A); HIO-360-B | ----- | 1500 |
| O-360-J2A | 11,15,16 | 2000 |
| HIO-360-A, -C, -D, -E, -F | ----- | 1500 |
| HIO-360-G1A | 11 | 2000 |
| VO-360-A | ----- | 600 |
| VO-360-B; IVO-360 | ----- | 1000 |
| VO-435-A | ----- | 1200 |
| VO-435-B | ----- | 1200 |
| TVO-435 | 3 | 1000 |
| O-540-F1B5 | 11,15,16 | 2000 |
| IO-540-AE1A5 | 11,15,16 | 2000 |
| VO-540 | 8 | 1200 |
| IVO-540 | ----- | 600 |
| TVO, TIVO-540 | 3,8 | 1200 |

| ISSUED | | | REVISED | | | PAGE NO. | REVISION | S.I. 1009 |
|--------|-----|------|---------|-----|------|----------|----------|-----------|
| MO | DAY | YEAR | MO | DAY | YEAR | 4 of 8 | BB | |
| 05 | 27 | 60 | 08 | 15 | 17 | | | |

NOTES

1. Only engines built with 1/2 in. (12.7 mm) dia. exhaust valve stems. Engines of this series with 7/16 in. (11.1 mm) dia. exhaust valves must not exceed 1200 hours between overhauls regardless of the type of operation. New and rebuilt engines built with 1/2 in. (12.7 mm) dia. exhaust valve stems are identified, respectively, by serial numbers and date in the latest revision of Service Instruction No. 1136.
2. These engines are designed to incorporate exhaust turbocharging.
3. Turbochargers could require removal, prior to engine overhaul, for carbon removal and repair.
4. Engines with reverse rotation have same overhaul times as corresponding normal rotation engines.
5. 1200 HOURS: Engines that do not have large main bearing dowels must not be operated more than 1200 hours between overhauls.

1400 HOURS: Engines that have large main bearing dowels can be operated to 1400 hours between overhauls. These include engines with serial numbers L-7100-51A and up, and L-101-67A and up; engines which are in compliance with the latest revision of Service Bulletin No. 326; and remanufactured engines shipped after January 26, 1970.

2000 HOURS: Engines that have large main bearing dowels and redesigned camshafts can be operated to 2000 hours between overhauls. These include engines with serial numbers L-9762-51A and up; IO-360-C1E6 engines with serial numbers L-9723-51A and up; LIO-360-C1E6 engines with serial numbers L-524-67A and up; engines that are in compliance with the latest revision of Service Bulletin No. 326 and Service Instruction No. 1263. Rebuilt engines shipped after October 1, 1972, can be operated to 2000 hours between overhauls except those with serial numbers L-2349-51A and L-7852-51A which do not have the redesigned camshaft and must not exceed 1400 hours of operating time between overhauls.

6. The reliability and service life of engines can be detrimentally affected if they are repeatedly operated at alternating high and low power applications which cause extreme changes in cylinder temperatures. Flight maneuvers which cause engine overspeed also contribute to abnormal wear characteristics that tend to shorten engine life. These factors must be considered to establish TBO of aerobatic engines; therefore, it is the responsibility of the operator to determine the percentage of time the engine is used for aerobatics and establish his own TBO. The maximum is the time specified in this instruction.
7. TIO-540-C Series engines with serial numbers L-1754-61 and up, TIO-540-C Series engines that were rebuilt or overhauled at Lycoming Engines, Williamsport, PA after March 1, 1971, and TIO-540-C series engines that have been modified to incorporate large main bearing dowels as described in the latest revision of Service Instruction No. 1225 can be operated to 2000 hours. Engines that do not incorporate this modification must not exceed 1500 hours between overhauls.
8. VO, TVO and TIVO-540 engines built with P/N 77450 connecting rods as described in the latest revision of Service Bulletin No. 371 can be continued in service to 1200 hours. Engines that do not incorporate this new connecting rod are restricted to 1000 hours for VO-540 models and 900 hours for TVO and TIVO-540. See the latest revision of Service Bulletin No. 371 for improved connecting rod assembly.
9. TIO-541-E series engines with serial numbers L-804-59 and up, rebuilt engines shipped after March 1, 1976, and all engines that incorporate the improved crankcases and cylinder assemblies described in the latest revision to Service Bulletin Nos. 334 and 353 can be operated for 1600 hours before overhaul. Engines not in compliance with these requirements are limited to a 1200-hour TBO.

| ISSUED | | | REVISED | | | PAGE NO. | REVISION | S.I. 1009 |
|--------|-----|------|---------|-----|------|----------|----------|-----------|
| MO | DAY | YEAR | MO | DAY | YEAR | | | |
| 05 | 27 | 60 | 08 | 15 | 17 | 5 of 8 | BB | |

10. Some engines in the field have been altered to incorporate an inverted oil system in order to perform aerobatic maneuvers. Whenever this modification is done to an engine, the TBO of the engine must be determined in the same manner listed for AEIO engines of the same model series.
11. If an engine is being used in “frequent” type service, by accumulating 40 hours or more per month, and has been so operated consistently since being placed in service, add 200 hours to TBO time. (Engines affected by AD 2012-19-01 and not in compliance with AD-2012-19-01 are not eligible for this TBO extension.)
12. To qualify for the 2400 hour TBO, high-compression, O-235’s must have the increased strength pistons (P/N LW-18729). See the latest revision of Service Letter No. L213.
13. The high-compression O-235-F, -G and -J series do not have the increased-strength pistons (P/N LW-18729); therefore, they do not qualify for the 2400 hour TBO.
14. TIO-540-A series engines with serial numbers L-1880-61 and up, TIO-540-A series engines that were rebuilt or overhauled at Lycoming Engines, Williamsport, PA after March 1, 1971, and TIO-540-A series engines that have been modified to incorporate large main bearing dowels as described in the latest revision of Service Instruction No. 1225 can be operated to 1800 hours. Engines that do not incorporate this modification must not exceed 1500 hours between overhauls.
15. A 200-hour extension to the listed TBO can be applied to Lycoming Factory New, Lycoming Factory Rebuilt, and Lycoming Factory Overhauled engine models. Engine repairs or field overhauls that are performed by any entity other than the Lycoming Factory in Williamsport PA must meet all of the following requirements to be eligible for this 200-hour TBO extension:
 - a. Be performed using ONLY Lycoming genuine parts or FAA-PMA parts approved by Lycoming
 - b. Be performed using ONLY Lycoming approved procedures
 - c. Block 12 of FAA form 8130-3 must indicate the repair or overhaul was performed using ONLY Lycoming approved procedures and Lycoming genuine parts or FAA-PMA parts approved by Lycoming

A repair or overhaul performed using any FAA approved local shop procedures or using FAA-PMA parts not approved by Lycoming is not eligible for this 200-hour TBO. (Engines affected by AD 2012-19-01 and not in compliance with AD-2012-19-01 are not eligible for this TBO extension.)
16. When NOTE 15 is referenced with NOTE 11 for engine models in Tables 1 and 2, and the conditions of both NOTES are met, the sum of the extended TBO hours in both NOTES 11 and 15 can be added to the required TBO, thus extending the TBO a total of 400 hours. (Engines affected by AD 2012-19-01 and not in compliance with AD-2012-19-01 are not eligible for this TBO extension.)

| ISSUED | | | REVISED | | | PAGE NO. | REVISION | S.I. 1009 |
|--------|-----|------|---------|-----|------|----------|----------|-----------|
| MO | DAY | YEAR | MO | DAY | YEAR | | | |
| 05 | 27 | 60 | 08 | 15 | 17 | 6 of 8 | BB | |



AUG 16 2017

Ms. Marian Folk
Principal Consultant Engineer
Lycoming Engines
652 Oliver Street
Williamsport, PA 17701

Subject: Lycoming Engines Request for Alternate Method of Compliance (AMOC) to Airworthiness Directive (AD) 2012-19-01 (AMOC Log # 17-52/WTS-17-DOC1613)

References: 1. FAA AD 2012-19-01
2. Lycoming Service Instruction (SI) No. 1009BB, Dated August 15, 2017 Time Between Overhaul (TBO) Schedules (attached)

Dear Ms. Folk,

The Federal Aviation Administration (FAA) has received your letter dated July 24, 2017 requesting an AMOC to, paragraph(s) (f)(1)(i) and (f)(2)(i) of AD 2012-19-01 which states: "The time of the next engine overhaul as specified in Lycoming Service Instruction No. 1009AU, dated November 18, 2009, or ...".

The changes to this version of SI 1009BB were, corrections of the AD number on page 2, and added references to note 16 into the NOTES of Tables 1 and 2 as appropriate. Note 16 is applicable when notes 11 and 15 are listed together for a specific engine model in Tables 1, and 2. SI 1009BB adds note 16 in the tables with notes 11 and 15, to clarify the applicable engine models. The I0-360-PIA engine model that was recently certified is also added to this revision and is not affected by AD 2012-01. The 12-year calendar time limit currently in SI 1009 has not changed.

The New York Aircraft Certification Office approves your Global AMOC proposal to paragraph (f)(1)(i) and (f)(2)(i) of AD 2012-19-01 which states: "The time of the next engine overhaul as specified in Lycoming Service Instruction No. 1009AU, dated November 18, 2009, or ...", to replace, SI 1009AU with SI 1009BB, titled, "Recommended Time Between Overhaul Periods." Approval of SI 1009BB, dated August 15, 2017 as an AMOC to AD 2012-19-01 will provide an equivalent level of safety.

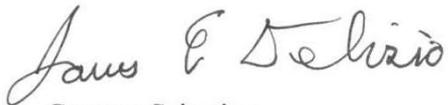
| ISSUED | | | REVISED | | | PAGE NO. | REVISION | S.I. 1009 |
|--------|-----|------|---------|-----|------|----------|----------|-----------|
| MO | DAY | YEAR | MO | DAY | YEAR | | | |
| 05 | 27 | 60 | 08 | 15 | 17 | 7 of 8 | BB | |

In accordance with FAA Order 8110.103B, the following conditions apply:

1. All provisions of 2012-19-01 that have not been specifically referenced above remain fully applicable and must be complied with accordingly.
2. This approval is transferable with engine(s) to other operators.
3. Before using this AMOC, notify your appropriate principal inspector, or lacking a principal inspector, the manager of the local flight standards district office/certificate holding district office.
4. The NYACO will revoke this AMOC if the NYACO later determines that this AMOC does not provide an acceptable level of safety.

Should you have any questions, please contact this office or Norman Perenson at telephone number 516-228-7337, fax 516-794-5531, or email at norman.perenson@faa.gov.

Sincerely,


 for: Gaetano Sciortino
 Manager, New York ACO Branch

cc: James Delisio, AIR-7H1 (PDF Copy)
 Jose Marrero, AEG (PDF Copy)

| ISSUED | | | REVISED | | | PAGE NO. | REVISION | S.I. 1009 |
|--------|-----|------|---------|-----|------|----------|----------|-----------|
| MO | DAY | YEAR | MO | DAY | YEAR | | | |
| 05 | 27 | 60 | 08 | 15 | 17 | 8 of 8 | BB | |